



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE703A94-1130-01-33

Job Sheet 187714



Part No: RBE703A94-1130-01-33

Job Qty: 10 ea

Part Name: Adjuster



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/12/18

Job Tracking No:

Due Date: 1/10/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE703A94-1130-01 REV K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		1/10/19	0.00	0.00	Start Up Machining-2		<i>MDP 17/01/10</i>
110	CNC Lathe	10 pcs		1/10/19	0.30	3.33	SL-154		<i>MDP 17/01/10</i>
120	QC	10 pcs		1/10/19	0.00	0.00	QC2 Machining-4		<i>MDP 17/01/10</i>
130	QC	10 pcs		1/10/19	0.00	0.00	QC8 Machining-4		<i>D.E 19-01-10</i>
150	Outsource	10 pcs		1/10/19			GRO002-VC	10	<i>OT 19-01-10</i>
160	Packaging	10 pcs		1/10/19	0.00	0.00	Packaging2		<i>DIAN 14 2019</i>
170	QC	10 pcs		1/10/19	0.00	0.00	QC5		<i>20 38</i>
180	Packaging	10 pcs		1/10/19	0.00	0.00	Packaging3-1		<i>9-89</i>
190	QC21-SA	10 Ea		1/10/19	0.00	0.00	QC21		<i>9-89 JAN 14 2019</i>

Part Op 110 - 1-Machine as per DWG. FB566 FOLIO REV: _____ DWG REV: _____ 2-Deburr

Descriptions: 150 - -Issue P/O to Groupe Altech; PO *042220* -Black oxide finish, MIL-C-13924C Class 1: MIL-C-16173 Grade 4
-Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
88625K65	Dowel Pin Ø6mm x 40mm	1.7300 ft (.173 ea)	90-Start up Operation	<i>5122614</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	88625K65	2	3	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

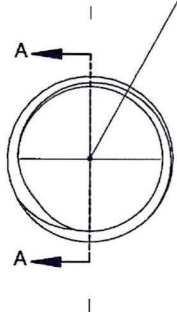
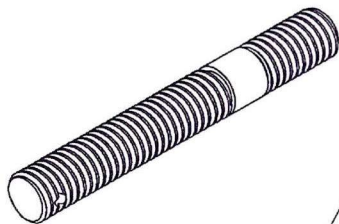


WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

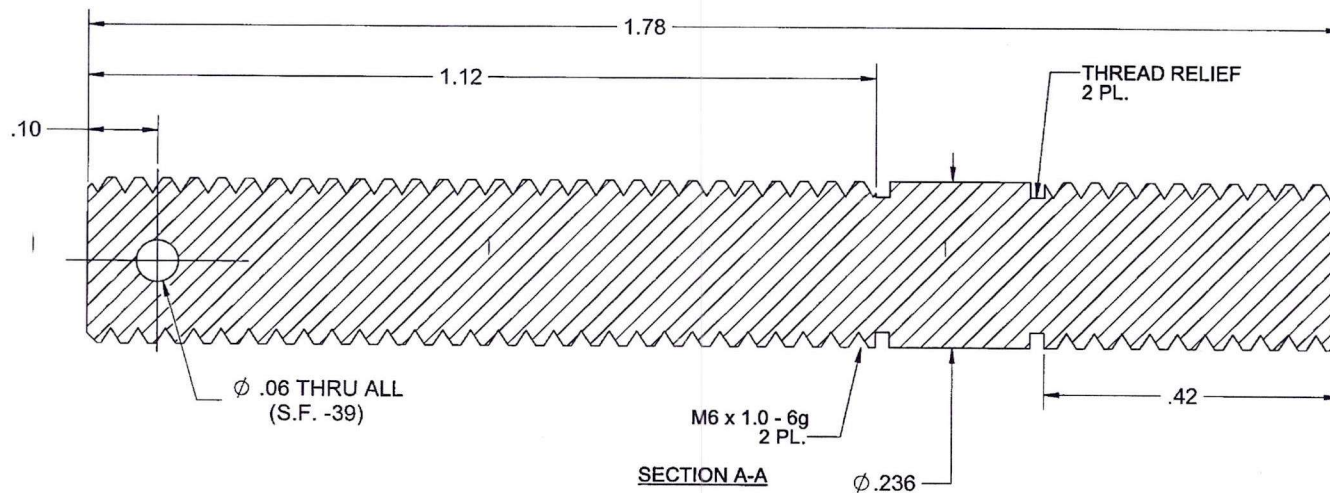
NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



#1 CENTER DRILL ACCEPTABLE



RBE703A94-1130-01-33 ADJUSTER

NOTES:

- 1) MATERIAL: AISI 01
- 2) FINISH: BLACK OXIDE
- 3) HEAT TREAT: N/A
- 4) SPEC: MIL-C-13924, CLASS 1; MIL-C-16173 GRADE 4
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
WITHOUT NOTICE
WORK ORDER
NO. 187714 MLC
18-12-12

DART AEROSPACE Hawkesbury, Ontario, Canada	
ADJUSTER	
TITLE	
DWG NO.	REV
RBE703A94-1130-01-33	K
DESIGN BY: VM 8/28/2017	XXX ± .005 FRACTIONS & 1/8
DRAWN BY: VM 11/24/2017	.XX ± .01 ANGLES & 5°
CHECKED BY: VM 11/30/2017	.X ± .1 SURFACES = 12
MPG. APPR: VM 11/30/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED: VM 11/30/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE: 11/24/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: 0.019LBS
SHEET 14 OF 17	
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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S143609



Part: RBE703A94-1130-01-33

Job No: 187714

Serial No/Batch: S143609

Revision: K

Inspector:

Exp Date:

Instructions:

Date: 01/10/19



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042228



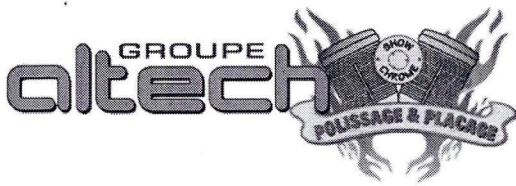
Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042228
PO Date: 1/10/19
Due Date: 1/17/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:
Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187714	RBE703A94-1130-01-33	Adjuster -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1: MIL-C-16173 Grade 4 -Certificate of Conformity is required	Firmed	-	1/17/19	10 pcs	0 pcs	10 pcs	\$12.00/pcs	\$120.00



Certificat de Conformité / Certificate of Compliance

(015861-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

015861- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.			
11-Jan-2019		Jessie Boisvert			042228			
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE703A94-1130-01-33 Rev.	RBE703A94-1130-01-33 BLACK OXIDE COATING: MIL-C-13924 CLASS 1 : MIL-C-16173, GRADE 4	BLACK-OXIDE CH	10	10	0	0	0

DAS
38
9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.